

Quiet, cushion and protect whatever you need.

3M™ Bumpon™ Protective Products

Easy-to-apply shapes, sizes, and colors match your application requirements.

3M[™] Bumpon[™] Protective Products reduce noise, vibration and put an end to scratches. They cushion, provide spacing, stability and skid-resistance. All with pre-applied, pressure sensitive adhesives, that eliminate the need for screws, rivets or application equipment.

Choose from standard molded shapes including resilient pads, feet, buttons, strips, bumpers or spacers.

3M™ Bumpon™ Protective Products offer proven performance.

- Pressure sensitive adhesives bond fast and permanently when pressed to most clean, dry, and smooth surfaces
- ▶ Made from long lasting resilient elastomers, that remain flexible, and provide excellent cushioning and noise damping properties
- ► High coefficient of friction resists skidding on most surfaces
- ► Easy to remove liner ensures fast application with no screws, rivets or application tools



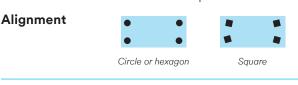
Guidelines for choosing your **3M™ Bumpon™ Protective Products**

Select the right easy-to-apply 3M™ Pressure Sensitive Adhesive for your substrate.

| A-20 | Acrylic, excellent shear strength properties, good on high surface energy substrates like metal, glass and high surface energy plastics. | | |
|------|--|--|--|
| R-25 | Synthetic Rubber, very high tack adhesive, excellent initial adhesion, works best on low surface energy substrates and coated surfaces, like textured or powder-coated paint and polypropylene | | |
| R-30 | Natural Rubber, high tack, good initial adhesion, also good for low surface energy substrates, versatile adhesive that works well on most surfaces. | | |

Choose the shape and design according to your application requirements.

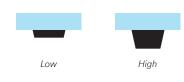
> Square shapes are challenging to align; round offer easier placement.



| | Small or large c | ontact area. |
|------------------|------------------|---------------------------|
| Point of contact | | |
| | Flat | Hemisphere |
| | Low or high pro | file with different heigh |

Profile

nts and diameters.



Harness the quiet stabilizing quality of 3M™ Bumpon™ **Protective Products for a host of applications:**

Home

Take the edge off noise and put an end to scratches

- Kitchen cabinets
- Door knob stops
- ► Feet on small kitchen appliances
- Cutting boards
- ▶ Picture frames
- Garbage compactor













Electronics

Enable heat dissipation with spacers and stabilize products with non-slip, non-skid feet

- Protective feet on devices
- Gasketing
- ► Stand-offs

Automotive/Aerospace

Quiet buzzes, squeaks, and rattles

- Glove box cushioning
- ► Trunk
- Windshield spacers
- Head light spacers
- Sunroof/moonroof
- Drink holder assemblies
- ► Mini-blind surface protection for semi trucks/RVs
- ► Fold-out shelf cushioning spacer on planes/RVs













General Industrial/Office

Protect surfaces, cushion, prevent marring, slippage and shifting

- Feet for organizers/awards
- Cushioning strips on freezers/cold storage units in grocery stores
- ► Knife or tool grip inserts/protectors

Don't see the application or Bumpon you're looking for? Please visit us at 3M.com/Bumpon

Key 3M™ Bumpons™

Molded Shapes

| Format | 3M Bumpon Product Number | Color(s) | Adhesive | Width (in) | Width (mm) | Height (in) | Height (mm) | Hardness Shore A |
|-------------|-----------------------------|-------------|------------------|---------------|---------------|----------------|----------------|---------------------|
| | SJ5382 | С | Acrylic | 0.25 | 6.35 | 0.08 | 1.91 | 72 |
| | SJ5302 | С | Acrylic | 0.31 | 7.93 | 0.09 | 2.16 | 72 |
| Transparent | SJ5306 | С | Acrylic | 0.38 | 9.53 | 0.15 | 3.81 | 72 |
| | SJ5303 | С | Acrylic | 0.44 | 11.18 | 0.20 | 5.08 | 72 |
| | SJ5312 | С | Acrylic | 0.50 | 12.70 | 0.14 | 3.56 | 72 |
| | SJ1026 | С | Acrylic | 0.31 | 8.00 | 0.08 | 2.00 | 67 |
| | SJ6506 | С | Synthetic Rubber | 0.38 | 9.53 | 0.15 | 3.81 | 55 |
| Quiet Clear | SJ1020 | С | Acrylic | 0.39 | 10.00 | 0.08 | 2.00 | 67 |
| Quiet Clear | SJ6553 | С | Synthetic Rubber | 0.43 | 11.00 | 0.12 | 3.05 | 55 |
| | SJ6561 | С | Synthetic Rubber | 0.43 | 11.00 | 0.15 | 3.81 | 55 |
| | SJ6512 | С | Synthetic Rubber | 0.50 | 12.70 | 0.14 | 3.56 | 55 |
| | SJ5702 | b | Rubber Blend | 0.31 | 7.90 | 0.09 | 2.20 | 67 |
| | SJ5003 | w, g, b | Rubber Blend | 0.44 | 11.18 | 0.20 | 5.08 | 72 |
| Hemisphere | SJ5027 | w, g, b | Rubber Blend | 0.63 | 16.00 | 0.31 | 7.93 | 72 |
| | SJ5017 | w, g, b | Rubber Blend | 0.75 | 19.05 | 0.38 | 9.65 | 72 |
| | SJ5009 | w, g, b | Rubber Blend | 0.88 | 22.35 | 0.40 | 10.16 | 72 |
| | SJ5076 | b | Rubber Blend | 0.32 | 8.00 | 0.11 | 2.79 | 72 |
| | SJ5012 | w, g, br, b | Rubber Blend | 0.50 | 12.70 | 0.14 | 3.56 | 72 |
| 0 1: 1: 1 | SJ5001 | b | Rubber Blend | 0.50 | 12.70 | 0.15 | 6.38 | 72 |
| Cylindrical | SJ5738 | w, b | Rubber Blend | 0.56 | 14.20 | 0.12 | 3.00 | 67 |
| | SJ5744 | b | Rubber Blend | 0.75 | 19.05 | 0.16 | 4.07 | 72 |
| | SJ5532 | g, b | Rubber Blend | 1.88 | 47.75 | 0.67 | 16.76 | 72 |
| | SJ5007 | w, b | Rubber Blend | 0.41 | 10.49 | 0.10 | 2.49 | 72 |
| | SJ5008 | w, g, b | Rubber Blend | 0.50 | 12.70 | 0.12 | 3.05 | 72 |
| | SJ5018 | w, g, br, b | Rubber Blend | 0.50 | 12.70 | 0.23 | 5.84 | 72 |
| 0 | SJ5307 | С | Acrylic | 0.41 | 10.49 | 0.10 | 2.49 | 72 |
| Square | SJ5023 | w, g, br, b | Rubber Blend | 0.81 | 20.63 | 0.30 | 7.62 | 72 |
| | SJ5014 | b | Rubber Blend | 0.81 | 20.60 | 0.52 | 13.20 | 67 |
| | SJ5514 | w, g, b | Rubber Blend | 0.81 | 20.63 | 0.52 | 13.21 | 72 |
| | SJ5705 | b | Rubber Blend | 1.28 | 32.51 | 0.25 | 6.35 | 72 |
| Hausana | SJ5202 | lbr | Synthetic Rubber | 0.43 | 11.00 | 0.06 | 1.60 | 25 |
| Hexagon | SJ5201 | lbr | Synthetic Rubber | 0.43 | 11.00 | 0.13 | 3.18 | 25 |

Rollstock

| 3M Bumpon Product Number | Color(s) | Adhesive | Thickness (in) | Thickness (mm) | Hardness Shore A |
|-----------------------------|----------|------------------|-------------------|-------------------|---------------------|
| SJ5616 | С | Acrylic | 0.06 | 1.59 | 72 |
| SJ5632 | С | Acrylic | 0.03 | 0.80 | 72 |
| SJ5904 | b | Acrylic | 0.25 | 6.35 | 36 |
| SJ5908 | b | Acrylic | 0.13 | 3.18 | 36 |
| SJ5916 | b | Acrylic | 0.06 | 1.59 | 40 |
| SJ5808 | b | Rubber Blend | 0.13 | 3.18 | 72 |
| SJ5816 | w, br, b | Rubber Blend | 0.06 | 1.59 | 72 |
| SJ5832 | w, br, b | Rubber Blend | 0.03 | 0.80 | 72 |
| SJ6005 | w, b | Acrylic | 0.20 | 5.08 | 72 |
| SJ6008 | b | Acrylic | 0.13 | 3.18 | 72 |
| SJ6016 | b | Acrylic | 0.06 | 1.59 | 72 |
| SJ6032 | b | Acrylic | 0.03 | 0.80 | 72 |
| SJ6208 | b | Synthetic Rubber | 0.13 | 3.18 | 72 |
| SJ6216 | b | Synthetic Rubber | 0.06 | 1.59 | 72 |
| SJ6232 | b | Synthetic Rubber | 0.03 | 0.80 | 72 |

| Color Key | | | |
|-----------|-------------|--|--|
| С | clear | | |
| W | white | | |
| g | gray | | |
| br | brown | | |
| lbr | light brown | | |
| br | black | | |

| Adhesive Key | | | |
|------------------|------------|--|--|
| Acrylic | A20 Series | | |
| Synthetic Rubber | R25 Series | | |
| Rubber Blend | R30 Series | | |
| | | | |

Shape tolerance statement

Dimensions ±0.02 inches or ±0.5 mm

For additional shapes, formats and rollstocks, please visit 3M.com/Bumpon

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