



Safety Data Sheet

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Document group: 33-7190-3 **Version number:** 3.00
Revision date: 23/10/2019 **Supersedes date:** 31/05/2019
Transportation version number: 2.00 (02/09/2019)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8425NS Green

Product Identification Numbers

62-2862-1445-7 62-2862-3630-2

7100078165 7100078166

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

33-7188-7, 33-7187-9

TRANSPORTATION INFORMATION

62-2862-1445-7, 62-2862-3630-2

ADR/RID: UN1133, ADHESIVES, LIMITED QUANTITY, 3., II, (E), ADR Classification Code: F1.

IMDG-CODE: UN1133, ADHESIVES, 3., II, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FE,SD.

ICAO/IATA: UN1133, ADHESIVES, 3., II .

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols:
GHS02 (Flame) | GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Contains:
Tert-butyl 3,5,5-trimethylperoxyhexanoate; Methyl methacrylate; 2-hydroxyethyl methacrylate

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261A	Avoid breathing vapours.
P280E	Wear protective gloves.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
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P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Notes on labelling

Nota L applied to CAS 64742-55-8

Revision information:

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.



Safety Data Sheet

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Document group:	33-7187-9	Version number:	4.01
Revision date:	16/07/2021	Supersedes date:	23/10/2019

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8425NS Green and Acrylic Adhesive 8425NS Green, Part B

Product Identification Numbers

62-2862-9530-8

7100084535

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
 Skin Sensitization, Category 1 - Skin Sens. 1; H317
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) |GHS07 (Exclamation mark) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
methyl methacrylate	80-62-6	201-297-1	40 - 65
2-hydroxyethyl methacrylate	868-77-9	212-782-2	0.1 - 10

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280E	Wear protective gloves.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
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<=125 ml Precautionary statements

Prevention:

P280E	Wear protective gloves.
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Contains 7% of components with unknown hazards to the aquatic environment.

Notes on labelling

Nota L applied to CAS 64742-55-8

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
methyl methacrylate	(CAS-No.) 80-62-6 (EC-No.) 201-297-1	40 - 65	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335 Nota D
Acrylonitrile - butadiene polymer	(CAS-No.) 9003-18-3	1 - 25	Substance not classified as hazardous
Fillers (NJTS Reg. No. 04499600-6923)	Trade Secret	5 - 25	Substance with a national occupational exposure limit
2-hydroxyethyl methacrylate	(CAS-No.) 868-77-9 (EC-No.) 212-782-2	0.1 - 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Nota D
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	(CAS-No.) 41637-38-1	0.1 - 10	Substance not classified as hazardous
CALCIUM STEARATE	(CAS-No.) 1592-23-0 (EC-No.) 216-472-8	0.1 - 5	Substance not classified as hazardous
Distillates (petroleum), hydrotreated light paraffinic	(CAS-No.) 64742-55-8 (EC-No.) 265-158-7	< 5	Nota L Asp. Tox. 1, H304
Phosphate Esters of PPG Methacrylate	(CAS-No.) 95175-93-2	< 3	Skin Irrit. 2, H315 Eye Dam. 1, H318
naphthenic acids, copper salts	(CAS-No.) 1338-02-9 (EC-No.) 215-657-0	< 0.2	Flam. Liq. 3, H226 Acute Tox. 4, H302 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
methyl methacrylate	80-62-6	UK HSC	TWA:208 mg/m ³ (50 ppm);STEL:416 mg/m ³ (100 ppm)	
Fillers (NJTS Reg. No. 04499600- Trade Secret 6923)		UK HSC	TWA (as respirable dust): 2 mg/m ³	

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available
Butyl rubber.	0.5	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odor	Methacrylate

Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	≥ 37.8 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	≥ 10 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	73,913.0434782609 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Density	1.15 g/ml
Relative density	1.15 [<i>Ref Std: WATER=1</i>]
Relative Vapor Density	<i>No data available.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
methyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methyl methacrylate	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
methyl methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Acrylonitrile - butadiene polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile - butadiene polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Dermal	Rat	LD50 > 2,000 mg/kg
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Ingestion	Rat	LD50 > 35,000 mg/kg
Fillers (NJTS Reg. No. 04499600-6923)	Dermal		LD50 estimated to be > 5,000 mg/kg
Fillers (NJTS Reg. No. 04499600-6923)	Ingestion	Human	LD50 > 15,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Phosphate Esters of PPG Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Dermal	similar	LD50 estimated to be > 5,000 mg/kg

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		health hazards	
naphthenic acids, copper salts	Dermal	similar compounds	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
methyl methacrylate	Human and animal	Mild irritant
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Rabbit	Minimal irritation
Fillers (NJTS Reg. No. 04499600-6923)	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
Phosphate Esters of PPG Methacrylate	Not available	Irritant
naphthenic acids, copper salts	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Moderate irritant
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Rabbit	No significant irritation
Fillers (NJTS Reg. No. 04499600-6923)	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Phosphate Esters of PPG Methacrylate	Not available	Corrosive
naphthenic acids, copper salts	In vitro data	No significant irritation

Skin Sensitisation

Name	Species	Value
methyl methacrylate	Human and animal	Sensitising
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Guinea pig	Not classified
2-hydroxyethyl methacrylate	Human and animal	Sensitising
naphthenic acids, copper salts	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
methyl methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
methyl methacrylate	In vivo	Not mutagenic
methyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	In Vitro	Not mutagenic
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
methyl methacrylate	Ingestion	Rat	Not carcinogenic
methyl methacrylate	Inhalation	Human and animal	Not carcinogenic
Fillers (NJTS Reg. No. 04499600-6923)	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
methyl methacrylate	Inhalation	Not classified for male reproduction	Mouse	NOAEL 36.9 mg/l	
methyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Phosphate Esters of PPG Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	kidney and/or	Not classified	Multiple	NOAEL Not	14 weeks

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		bladder		animal species	available	
methyl methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
methyl methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Fillers (NJTS Reg. No. 04499600-6923)	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Fillers (NJTS Reg. No. 04499600-6923)	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
methyl methacrylate	80-62-6	Green Algae	Experimental	72 hours	EC50	>110 mg/l
methyl methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
methyl methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
methyl methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)
Acrylonitrile - butadiene polymer	9003-18-3		Data not available or insufficient for classification			N/A
Fillers (NJTS Reg. No. 04499600-6923)	Trade Secret	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green Algae	Experimental	72 hours	NOEC	160 mg/l

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8425NS Green and Acrylic Adhesive 8425NS Green, Part B

2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9		Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9		Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Activated sludge	Estimated	3 hours	EC50	>1,000 mg/l
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Green Algae	Estimated	72 hours	EL50	>100 mg/l
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Water flea	Estimated	48 hours	EL50	>100 mg/l
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Zebra Fish	Estimated	96 hours	LL50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Green algae	Experimental	72 hours	EC50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Green algae	Experimental	72 hours	NOEC	100 mg/l
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	Fathead minnow	Estimated	96 hours	LL50	>100 mg/l
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	Water flea	Estimated	48 hours	EL50	>100 mg/l
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	Green Algae	Estimated	72 hours	NOEL	100 mg/l
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	Water flea	Estimated	21 days	NOEC	10 mg/l
Phosphate Esters of PPG Methacrylate	95175-93-2		Data not available or insufficient for classification			N/A
naphthenic acids, copper salts	1338-02-9	Green Algae	Estimated	72 hours	EC50	0.629 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
naphthenic acids, copper salts	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.0702 mg/l
naphthenic acids, copper salts	1338-02-9	Algae or other aquatic plants	Estimated	hours	NOEC	0.132 mg/l
naphthenic acids, copper salts	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	21 days	NOEC	0.0756 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 % BOD/ThBOD	OECD 301C - MITI test (I)
Acrylonitrile - butadiene polymer	9003-18-3	Data not available - insufficient			N/A	
Fillers (NJTS Reg. No. 04499600-6923)	Trade Secret	Data not available - insufficient			N/A	
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life (pH 10)	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH

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2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/CO D	OECD 301D - Closed bottle test
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Experimental Biodegradation	28 days	Percent degraded	24 %degraded	Non-standard method
CALCIUM STEARATE	1592-23-0	Experimental Biodegradation	24 days	CO2 evolution	91 % weight	OECD 301B - Modified sturm or CO2
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	Estimated Biodegradation	28 days	CO2 evolution	22 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Phosphate Esters of PPG Methacrylate	95175-93-2	Data not availbl-insufficient			N/A	
naphthenic acids, copper salts	1338-02-9	Data not availbl-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shke flask mtd
Acrylonitrile - butadiene polymer	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fillers (NJTS Reg. No. 04499600-6923)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shke flask mtd
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Estimated Bioconcentration		Bioaccumulation factor	6.6	Non-standard method
CALCIUM STEARATE	1592-23-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Phosphate Esters of PPG Methacrylate	95175-93-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
naphthenic acids, copper salts	1338-02-9	Estimated BCF-Carp	42 days	Bioaccumulation factor	≤27	OECD 305E - Bioaccumulation flow-through fish test

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Mobility in Soil	Koc	8 l/kg	
2-hydroxyethyl methacrylate	868-77-9	Experimental Mobility in Soil	Koc	42.7 l/kg	

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN1133	UN1133	UN1133
14.2 UN proper shipping name	ADHESIVES	ADHESIVES	ADHESIVES
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.

Emergency Temperature	No data available.	No data available.	No data available.
ADR Tunnel Code	(D/E)	Not applicable.	Not applicable.
ADR Classification Code	F1	Not applicable.	Not applicable.
ADR Transport Category	2	Not applicable.	Not applicable.
ADR Multiplier	3	0	0
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
methyl methacrylate	80-62-6	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Revision information:

EU Section 09: pH information information was added.
Section 2: <125ml Precautionary - Response information was deleted.
CLP: Ingredient table information was modified.
Label: CLP Classification information was modified.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was deleted.
Section 03: Composition table % Column heading information was added.
Section 3: Composition/ Information of ingredients table information was modified.
Section 03: Substance not applicable information was added.
Section 04: Information on toxicological effects information was modified.
Section 5: Hazardous combustion products table information was modified.
Section 6: Accidental release clean-up information information was modified.
Section 8: glove data value information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 9: Evaporation Rate information information was deleted.
Section 9: Explosive properties information information was deleted.
Section 09: Kinematic Viscosity information information was added.
Section 9: Melting point information information was modified.
Section 9: Oxidising properties information information was deleted.
Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was added.
Section 9: Vapour density value information was deleted.
Section 9: Viscosity information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Classification disclaimer information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.

Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Multiplier – Main Heading information was added.
Section 14 Multiplier – Regulation Data information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport Category – Main Heading information was added.
Section 14 Transport Category – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code – Main Heading information was added.
Section 14 Tunnel Code – Main Heading information was added.
Section 14 Tunnel Code – Regulation Data information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 15: Carcinogenicity information information was modified.
Section 15: Regulations - Inventories information was added.
Section 16: UK disclaimer information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8425NS, Green, Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Sensitization, Category 1B - Skin Sens. 1B; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	236-050-7	0.1 - 10

HAZARD STATEMENTS:

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Contains 39% of components with unknown hazards to the aquatic environment.

Notes on labelling

The organic peroxide classification from CAS# 13122-18-4 does not apply to the material. The calculated available oxygen content is less than 1%.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Oxydipropyl dibenzoate	(CAS-No.) 27138-31-4 (EC-No.) 248-258-5 (REACH-No.) 01-2119529241-49	45 - 65	Aquatic Chronic 3, H412
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	(CAS-No.) 25101-28-4	10 - 30	Substance not classified as hazardous
Catalyst.	Trade Secret	1 - 15	Substance not classified as hazardous
Tert-butyl 3,5,5-trimethylperoxyhexanoate	(CAS-No.) 13122-18-4 (EC-No.) 236-050-7	0.1 - 10	Org. Perox. CD, H242 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Skin Sens. 1B, H317

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Part of the oxygen for combustion is supplied by the peroxide itself.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Blue
Odor	Ester

Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	>=65.6 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	> 93.3 °C [Test Method:Closed Cup]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	18,518.5185185185 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Density	1.08 g/ml
Relative density	1.08 [Ref Std:WATER=1]
Relative Vapor Density	<i>No data available.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Molecular weight	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

May be harmful if swallowed.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Oxydipropyl dibenzoate	Dermal	Rat	LD50 > 2,000 mg/kg
Oxydipropyl dibenzoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Oxydipropyl dibenzoate	Ingestion	Rat	LD50 3,295 mg/kg
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	Dermal		LD50 estimated to be > 5,000 mg/kg
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst.	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst.	Ingestion	Rat	LD50 > 2,000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Dermal	Rat	LD50 > 2,000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation

Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation
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Serious Eye Damage/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Oxydipropyl dibenzoate	Guinea pig	Not classified
Catalyst.	Mouse	Not classified
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Guinea pig	Sensitising

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Oxydipropyl dibenzoate	In Vitro	Not mutagenic
Catalyst.	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Catalyst.	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	hematopoietic system liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Oxydipropyl dibenzoate	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green Algae	Experimental	72 hours	EL50	4.9 mg/l
Oxydipropyl dibenzoate	27138-31-4	Water flea	Experimental	48 hours	EL50	19.31 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green Algae	Experimental	72 hours	EC10	0.89 mg/l
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	25101-28-4		Data not available or insufficient for classification			N/A
Catalyst.	Trade Secret		Data not available or insufficient for classification			N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Activated sludge	Experimental	3 hours	NOEC	26.3 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green Algae	Experimental		EC50	0.51 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Rainbow trout	Experimental		LC50	7 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Water flea	Experimental		EC50	>100 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green Algae	Experimental		NOEC	0.125 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 % weight	OECD 301B - Modified sturm or CO2
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	25101-28-4	Data not availbl-insufficient			N/A	
Catalyst.	Trade Secret	Estimated Photolysis		Photolytic half-life (in air)	1.48 days (t 1/2)	Non-standard method
Catalyst.	Trade Secret	Experimental	28 days	CO2 evolution	29.1 %CO2	OECD 301B - Modified

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8425NS, Green, Part A

		Biodegradation			evolution/THC O2 evolution	sturm or CO2
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Estimated Biodegradation	28	BOD	14 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Estimated Bioconcentration		Bioaccumulation factor	8	Estimated: Bioconcentration factor
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	25101-28-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Catalyst.	Trade Secret	Experimental Bioconcentration		Log Kow	2.57	Non-standard method
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Estimated Bioconcentration		Bioaccumulation factor	363	Estimated: Bioconcentration factor

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Catalyst.	Trade Secret	Estimated Mobility in Soil	Koc	<2 l/kg	ACD/Labs ChemSketch™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

- 08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No Data Available	No Data Available
14.2 UN proper shipping name	No data available.	No Data Available	No Data Available
14.3 Transport hazard class(es)	No data available.	No Data Available	No Data Available
14.4 Packing group	No data available.	No Data Available	No Data Available
14.5 Environmental hazards	No data available.	No Data Available	No Data Available
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No Data Available	No Data Available
Control Temperature	No data available.	No Data Available	No Data Available
Emergency Temperature	No data available.	No Data Available	No Data Available
ADR Tunnel Code	No data available.	Not Applicable	No Data Available
ADR Classification Code	No data available.	No Data Available	No Data Available
ADR Transport Category	No data available.	No Data Available	No Data Available
ADR Multiplier	No data available.	No Data Available	No Data Available
IMDG Segregation Code	No data available.	No Data Available	No Data Available
Transport not Permitted	No data available.	No Data Available	No Data Available

Please contact the address or phone number listed on the first page of the SDS for additional information on the

transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H242	Heating may cause a fire.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

EU Section 09: pH information information was added.
Label: CLP Percent Unknown information was modified.
Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Prevention information was modified.
Section 03: Composition table % Column heading information was added.
Section 3: Composition/ Information of ingredients table information was modified.
Section 03: Substance not applicable information was added.
Section 04: First Aid - Symptoms and Effects (CLP) information was added.
Section 04: Information on toxicological effects information was modified.
Section 5: Hazardous combustion products table information was modified.
Section 09: Color information was added.
Section 9: Evaporation Rate information information was deleted.
Section 9: Explosive properties information information was deleted.
Section 09: Kinematic Viscosity information information was added.
Section 9: Melting point information information was modified.
Section 09: Odor information was added.
Sections 3 and 9: Odour, colour, grade information information was deleted.
Section 9: Oxidising properties information information was deleted.
Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was added.
Section 9: Viscosity information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Classification disclaimer information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Skin information information was modified.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive and/or Developmental Effects text information was deleted.
Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: No PBT/vPvB information available warning information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Section 13: 13.1. Waste disposal note information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Multiplier – Main Heading information was added.
Section 14 Multiplier – Regulation Data information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport Category – Main Heading information was added.
Section 14 Transport Category – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code – Main Heading information was added.
Section 14 Transport Not Permitted – Main Heading information was added.
Section 14 Transport Not Permitted – Regulation Data information was added.
Section 14 Tunnel Code – Main Heading information was added.
Section 14 Tunnel Code – Regulation Data information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 14: Transportation classification information was deleted.
Section 15: Chemical Safety Assessment information was modified.
Section 15: Regulations - Inventories information was deleted.
Section 16: UK disclaimer information was deleted.

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