

# Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

# IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M Scotch-Weld 7260 Structural Epoxy Adhesive

#### **Product Identification Numbers**

FS-9100-3536-9

7000080008

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### Identified uses

Industrial use.

#### 1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

 Telephone:
 +44 (0)1344 858 000

 E Mail:
 tox.uk@mmm.com

 Website:
 www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

08-9771-0, 08-9777-7

# TRANSPORTATION INFORMATION

FS-9100-3536-9

#### Component 1

ADR/RID: UN3077, NOT RESTRICTED AS PER SPECIAL PROVISION 375, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (SOLID EPOXY RESIN), III, --.

IMDG-CODE: UN3077, NOT RESTRICTED AS PER IMDG CODE 2.10.2.7, MARINE POLLUTANT EXCEPTION,

(SOLID EPOXY RESIN), III, IMDG-Code segregation code: NONE, EMS: --.

ICAO/IATA: UN3077, NOT RESTRICTED AS PER SPECIAL PROVISION A197, ENVIRONMENTALLY

HAZARDOUS SUBSTANCE EXCEPTION, (SOLID EPOXY RESIN), III.

#### Component 2

ADR/RID: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., LIMITED QUANTITY,

(POLY(OXYPROPYLENE)DIAMINE), 8., II, (E), ADR Classification Code: C8.

IMDG-CODE: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., (POLY(OXYPROPYLENE) DIAMINE), 8., II, IMDG-

Code segregation code: 18 - ALKALIS, LIMITED QUANTITY, EMS: FA,SB.

ICAO/IATA: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., (POLY(OXYPROPYLENE) DIAMINE), 8, II.

## KIT LABEL

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

#### **CLASSIFICATION:**

Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318 Skin Sensitization, Category 1A - Skin Sens. 1A; H317 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

#### 2.2. Label elements

CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

#### Pictograms



#### Contains:

2-piperazin-1-ylethylamine; 1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane; bis-[4-(2,3-epoxipropoxi)phenyl]propane; 2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol; Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia; 2,4,6-tris(dimethylaminomethyl)phenol

## HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

#### 3M Scotch-Weld 7260 Structural Epoxy Adhesive

**Prevention:** 

P260A Do not breathe vapours.

P273 Avoid release to the environment.

P280D Wear protective gloves, protective clothing, and eye/face protection.

**Response:** 

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

#### **Revision information:**

Kit: Component document group number(s) information was modified.

Label: CLP Ingredients - kit components information was modified.

Label: CLP Classification information was modified.

Label: CLP Precautionary - Disposal information was deleted.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.



# Safety Data Sheet

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**Document group:** 08-9777-7 Version number: 15.00 06/09/2019 **Revision date:** 19/02/2021 Supersedes date:

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

# SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld<sup>TM</sup> Structural Epoxy Adhesive 7260 B/A: Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### **Identified uses**

Industrial use.

#### 1.3. Details of the supplier of the safety data sheet

3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT. Address:

+44 (0)1344 858 000 **Telephone:** E Mail: tox.uk@mmm.com Website: www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

# **SECTION 2: Hazard identification**

#### 2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

#### **CLASSIFICATION:**

Skin Corrosion/Irritation, Category 1C - Skin Corr. 1C; H314 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318 Skin Sensitization, Category 1A - Skin Sens. 1A; H317 Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

#### 2.2. Label elements

#### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### **Symbols**

GHS05 (Corrosion) |GHS07 (Exclamation mark) |

#### **Pictograms**



#### **Ingredients:**

Ingredient	CAS Nbr	EC No.	% by Wt
Poly(oxypropylene)diamine	9046-10-0	618-561-0	30 - 60
Amine Terminated Butadiene Acrylonitrile Rubber	68683-29-4		10 - 20
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	1 - 5
2-piperazin-1-ylethylamine	140-31-8	205-411-0	< 1

#### **HAZARD STATEMENTS:**

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

**Prevention:** 

P260A Do not breathe vapours.

P280D Wear protective gloves, protective clothing, and eye/face protection.

**Response:** 

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Contains 4% of components with unknown hazards to the aquatic environment.

#### 2.3. Other hazards

None known.

# **SECTION 3: Composition/information on ingredients**

#### 3.1. Substances

# Not applicable

#### 3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Poly(oxypropylene)diamine	(CAS-No.) 9046-10-0 (EC-No.) 618-561-0 (REACH-No.) 01- 2119557899-12	30 - 60	Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412
Kaolin	(CAS-No.) 1332-58-7 (EC-No.) 310-194-1	15 - 40	Substance with a national occupational exposure limit
Amine Terminated Butadiene Acrylonitrile Rubber	(CAS-No.) 68683-29-4	10 - 20	Skin Irrit. 2, H315 Skin Sens. 1A, H317
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9 (REACH-No.) 01- 2119560597-27	1 - 5	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318
Hydrophobic Fumed Silica	(CAS-No.) 67762-90-7	1 - 5	Substance with a national occupational exposure limit
2-piperazin-1-ylethylamine	(CAS-No.) 140-31-8 (EC-No.) 205-411-0	< 1	Acute Tox. 3, H311 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1B, H317 Aquatic Chronic 3, H412 Repr. 2, H361d STOT RE 1, H372
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5	<1	Carc. 2, H351 (inhalation)

Note: Any entry in the EC# column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance. Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

# **SECTION 4: First aid measures**

#### 4.1. Description of first aid measures

## Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

#### **Eve contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

# **SECTION 5: Fire-fighting measures**

#### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

#### **Hazardous Decomposition or By-Products**

SubstanceConditionCarbon monoxideDuring combustion.Carbon dioxide.During combustion.Oxides of nitrogen.During combustion.

#### 5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## **SECTION 6: Accidental release measures**

#### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

#### **6.2.** Environmental precautions

Avoid release to the environment

#### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

#### **6.4.** Reference to other sections

Refer to Section 8 and Section 13 for more information

# **SECTION 7: Handling and storage**

## 7.1. Precautions for safe handling

Avoid breathing of vapours created during the cure cycle. Decontaminate work surfaces frequently to avoid exposure by contact. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

#### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents.

#### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

# **SECTION 8: Exposure controls/personal protection**

#### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	<b>Additional comments</b>
Kaolin	1332-58-7	UK HSC	TWA (as respirable dust): 2 mg/m <sup>3</sup>	
Titanium dioxide	13463-67-7	UK HSC	TWA(respirable):4 mg/m3;TWA(Inhalable):10 mg/m3	
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

#### **Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

#### Derived no effect level (DNEL)

Ingredient	Degradation	Population	Human exposure	DNEL
	Product		pattern	
Poly(oxypropylene)diamin		Worker	Dermal, Long-term	0.623 mg/cm2
e			exposure (8 hours), Local	_
			effects	
Poly(oxypropylene)diamin		Worker	Dermal, Long-term	2.5 mg/kg bw/d
е			exposure (8 hours),	
			Systemic effects	

#### Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
Poly(oxypropylene)diamin e		Agricultural soil	0.0176 mg/kg d.w.
Poly(oxypropylene)diamin e		Concenctration in freshwater fish for secondary poisoning	6.93 mg/kg w.w.
Poly(oxypropylene)diamin e		Concentration in marine fish for secondary poisoning	6.93 mg/kg w.w.
Poly(oxypropylene)diamin e		Freshwater	0.015 mg/l
Poly(oxypropylene)diamin e		Freshwater sediments	0.132 mg/kg d.w.

Poly(oxypropylene)diamin	Intermittent releases to water	0.15 mg/l
e		
Poly(oxypropylene)diamin	Marine water	0.0143 mg/l
e		_
Poly(oxypropylene)diamin	Marine water sediments	0.125 mg/kg d.w.
е		
Poly(oxypropylene)diamin	Sewage Treatment Plant	7.5 mg/l
е	_	-

**Recommended monitoring procedures:**Information on recommended monitoring procedures can be obtained from UK HSC

#### 8.2. Exposure controls

In addition, refer to the annex for more information.

#### 8.2.1. Engineering controls

Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimeButyl rubber.No data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

#### Respiratory protection

In case of inadequate ventilation wear respiratory protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

## 3M Scotch-Weld<sup>TM</sup> Structural Epoxy Adhesive 7260 B/A: Part A

Full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 136: filter types A & P

#### 8.2.3. Environmental exposure controls

Refer to Annex

# **SECTION 9: Physical and chemical properties**

9.1. Information on basic physical and chemical properties

Physical state
Specific Physical Form:
Paste
Colour
Odor
Typical Amine
Odour threshold
No data available.
Melting point/freezing point
Not applicable.
Boiling point/boiling range
Flammability (solid, gas)
Not classified

Flammability (solid, gas)

Flammable Limits(LEL)

Flammable Limits(UEL)

Not applicable.

Not applicable.

Flash point >=100 °C [Test Method:Closed Cup]

Autoignition temperatureNot applicable.Decomposition temperatureNo data available.

pН

Kinematic ViscosityNo data available.Water solubilityNot applicable.Solubility- non-waterNo data available.Partition coefficient: n-octanol/waterNot applicable.Vapour pressureNot applicable.DensityNo data available.

**Relative density** 1.25 - 1.31 [*Ref Std*: WATER=1]

**Relative Vapor Density** *Not applicable.* 

## 9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Not applicable.

Percent volatile

Not applicable.

\*=1 %

# **SECTION 10: Stability and reactivity**

#### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

#### 10.2 Chemical stability

Stable.

#### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

#### 10.4 Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

#### 10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

#### 10.6 Hazardous decomposition products

**Substance** 

**Condition** 

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

# **SECTION 11: Toxicological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### Skin contact

May be harmful in contact with skin. Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

#### Ingestion

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen.

#### **Additional Health Effects:**

#### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

# Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### **Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Poly(oxypropylene)diamine	Dermal	Rabbit	LD50 2,980 mg/kg
Poly(oxypropylene)diamine	Ingestion	Rat	LD50 2,885 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Amine Terminated Butadiene Acrylonitrile Rubber	Dermal	Rabbit	LD50 > 3,000 mg/kg
Amine Terminated Butadiene Acrylonitrile Rubber	Ingestion	Rat	LD50 > 15,300 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
Hydrophobic Fumed Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydrophobic Fumed Silica	Inhalation-	Rat	LC50 > 0.691 mg/l
	Dust/Mist		
	(4 hours)		
Hydrophobic Fumed Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-	Rat	LC50 > 6.82  mg/l
	Dust/Mist		
	(4 hours)		
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
2-piperazin-1-ylethylamine	Dermal	Rabbit	LD50 865 mg/kg
2-piperazin-1-ylethylamine	Ingestion	Rat	LD50 1,470 mg/kg

ATE = acute toxicity estimate

# Skin Corrosion/Irritation

Name	Species	Value
Poly(oxypropylene)diamine	Rabbit	Corrosive
Kaolin	Professio	No significant irritation
	nal	
	judgemen	
	t	
Amine Terminated Butadiene Acrylonitrile Rubber	Rabbit	Irritant
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Hydrophobic Fumed Silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
2-piperazin-1-ylethylamine	Rabbit	Corrosive

Serious Eve Damage/Irritation

Name	Species	Value
Poly(oxypropylene)diamine	Rabbit	Corrosive
Kaolin	Professio	No significant irritation
	nal	
	judgemen	
	t	
Amine Terminated Butadiene Acrylonitrile Rubber	Rabbit	Mild irritant
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Hydrophobic Fumed Silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
2-piperazin-1-ylethylamine	Rabbit	Corrosive

# **Skin Sensitisation**

Name	Species	Value
Poly(oxypropylene)diamine	Guinea	Not classified
Amine Terminated Butadiene Acrylonitrile Rubber	Guinea	Sensitising
•	pig	
2,4,6-tris(dimethylaminomethyl)phenol	Guinea	Not classified
	pig	

\_\_\_\_\_

Hydrophobic Fumed Silica	Human	Not classified
	and	
	animal	
Titanium dioxide	Human	Not classified
	and	
	animal	
2-piperazin-1-ylethylamine	Guinea	Sensitising
	pig	

## **Respiratory Sensitisation**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity** 

Name	Route	Value
Poly(oxypropylene)diamine	In Vitro	Not mutagenic
Poly(oxypropylene)diamine	In vivo	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
Hydrophobic Fumed Silica	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
2-piperazin-1-ylethylamine	In vivo	Not mutagenic
2-piperazin-1-ylethylamine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Kaolin	Inhalation	Multiple	Not carcinogenic
		animal	
		species	
Hydrophobic Fumed Silica	Not	Mouse	Some positive data exist, but the data are not
	specified.		sufficient for classification
Titanium dioxide	Ingestion	Multiple	Not carcinogenic
		animal	
		species	
Titanium dioxide	Inhalation	Rat	Carcinogenic.

# **Reproductive Toxicity**

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Poly(oxypropylene)diamine	Dermal	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation
Poly(oxypropylene)diamine	Dermal	Not classified for male reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation
Poly(oxypropylene)diamine	Dermal	Not classified for development	Rat	NOAEL 30 mg/kg/day	premating & during gestation
Hydrophobic Fumed Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Hydrophobic Fumed Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Hydrophobic Fumed Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2-piperazin-1-ylethylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation
2-piperazin-1-ylethylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
2-piperazin-1-ylethylamine	Ingestion	Toxic to development	Rabbit	NOAEL 75	during

3M Scotch-V	Weld™ Structural	Epoxy Adhesive	7260 B/A:	Part A
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		mg/kg/dav	gestation
		mg/kg/uay	gestation

# Target Organ(s)

**Specific Target Organ Toxicity - single exposure** 

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Poly(oxypropylene)diamin e	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Amine Terminated Butadiene Acrylonitrile Rubber	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
2,4,6- tris(dimethylaminomethyl) phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-piperazin-1-ylethylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure** 

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
2,4,6- tris(dimethylaminomethyl) phenol	Dermal	skin   liver   nervous system   auditory system   hematopoietic system   eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days
Hydrophobic Fumed Silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
2-piperazin-1-ylethylamine	Dermal	skin	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
2-piperazin-1-ylethylamine	Dermal	hematopoietic system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
2-piperazin-1-ylethylamine	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.2 mg/m3	13 weeks
2-piperazin-1-ylethylamine	Inhalation	hematopoietic system   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 53.8 mg/m3	13 weeks
2-piperazin-1-ylethylamine	Ingestion	heart   endocrine system   hematopoietic system   liver   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 598 mg/kg/day	28 days

#### **Aspiration Hazard**

Name	Value
Poly(oxypropylene)diamine	Some positive data exist, but the data are not sufficient for
	classification

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

\_\_\_\_\_

on this material and/or its components.

#### 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

# **SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

## 12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
Poly(oxypropylene)dia mine	9046-10-0	Copepods	Experimental	48 hours	LC50	418.34 mg/l
Poly(oxypropylene)dia mine	9046-10-0	Diatom	Experimental	72 hours	EC50	142 mg/l
Poly(oxypropylene)dia mine	9046-10-0	Green algae	Experimental	72 hours	EC50	15 mg/l
Poly(oxypropylene)dia mine	9046-10-0	Rainbow trout	Experimental	96 hours	LC50	>15 mg/l
Poly(oxypropylene)dia mine	9046-10-0	Sheepshead Minnow	Experimental	96 hours	LC50	772.14 mg/l
Poly(oxypropylene)dia mine	9046-10-0	Water flea	Experimental	48 hours	EC50	80 mg/l
Poly(oxypropylene)dia mine	9046-10-0	Diatom	Experimental	72 hours	EC10	33 mg/l
Poly(oxypropylene)dia mine	9046-10-0	Green algae	Experimental	72 hours	EC10	1.4 mg/l
Kaolin	1332-58-7	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
Amine Terminated Butadiene Acrylonitrile Rubber	68683-29-4		Data not available or insufficient for classification			N/A
Hydrophobic Fumed Silica	67762-90-7		Data not available or insufficient for classification			N/A
2,4,6- tris(dimethylaminometh yl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	175 mg/l
2,4,6- tris(dimethylaminometh yl)phenol	90-72-2	Grass Shrimp	Experimental	96 hours	LC50	718 mg/l
2,4,6- tris(dimethylaminometh yl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	84 mg/l
2,4,6- tris(dimethylaminometh yl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.25 mg/l
2-piperazin-1- ylethylamine	140-31-8	Bacteria	Experimental	17 hours	EC10	100 mg/l
2-piperazin-1- ylethylamine	140-31-8	Golden Orfe	Experimental	96 hours	LC50	368 mg/l
2-piperazin-1- ylethylamine	140-31-8	Green Algae	Experimental	72 hours	EC50	>1,000 mg/l
2-piperazin-1- ylethylamine	140-31-8	Water flea	Experimental	48 hours	EC50	58 mg/l

2-piperazin-1- ylethylamine	140-31-8	Green Algae	Experimental	72 hours	NOEC	31 mg/l
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

# 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Poly(oxypropylene)diamine	9046-10-0	Experimental Biodegradation	28 days	CO2 evolution	0 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Kaolin	1332-58-7	Data not availbl- insufficient			N/A	
Amine Terminated Butadiene Acrylonitrile Rubber	68683-29-4	Data not availbl- insufficient			N/A	
Hydrophobic Fumed Silica	67762-90-7	Data not availbl- insufficient			N/A	
2,4,6- tris(dimethylaminomethyl)p henol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % weight	OECD 301D - Closed bottle test
2-piperazin-1-ylethylamine	140-31-8	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
Titanium dioxide	13463-67-7	Data not availbl- insufficient			N/A	

# 12.3: Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Poly(oxypropylene)diamin e	9046-10-0	Experimental Bioconcentration		Log Kow	1.34	OECD 117 log Kow HPLC method
Kaolin	1332-58-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Amine Terminated Butadiene Acrylonitrile Rubber	68683-29-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrophobic Fumed Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6- tris(dimethylaminomethyl) phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	Non-standard method
2-piperazin-1-ylethylamine	140-31-8	Experimental Bioconcentration		Log Kow	0.3	Non-standard method
Titanium dioxide	13463-67-7	Experimental BCF- Carp	42 days	Bioaccumulation factor	9.6	Non-standard method

# 12.4. Mobility in soil

No test data available.

## 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

#### 12.7. Other adverse effects

No information available.

# **SECTION 13: Disposal considerations**

#### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

# **SECTION 14: Transportation information**

ADR: UN3259 Amines, Solid, Corrosive, N.O.S. (Poly(oxypropylene)diamine); 8; II; (E); C8

IMDG: UN3259; Amines, Solid, Corrosive, N.O.S., (Poly (Oxypropylene) Diamine); 8; II; EMS: FA, SB.

IATA: UN3259; Amines, Solid, Corrosive, N.O.S., (Poly (Oxypropylene) Diamine); 8; II.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

# **SECTION 15: Regulatory information**

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

IngredientCAS NbrClassificationRegulationTitanium dioxide13463-67-7Grp. 2B: Possible human carc.International Agency for Research on Cancer

#### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

Harmful if swallowed

## **SECTION 16: Other information**

#### List of relevant H statements

H302

H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H351i	Suspected of causing cancer by inhalation.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

#### **Revision information:**

EU Section 09: pH information information was added.

Industrial Mixing and Application: Section 16: Annex information was modified.

Industrial Packaging/Repackaging: Section 16: Annex information was modified.

CLP: Ingredient table information was modified.

Contains statement for sensitizers information was deleted.

Label: CLP Classification information was modified.

Label: CLP Percent Unknown information was modified.

Label: CLP Precautionary - Disposal information was deleted.

Label: CLP Precautionary - Response information was modified.

List of sensitizers information was deleted.

Section 03: Composition table % Column heading information was added.

Section 3: Composition/Information of ingredients table information was modified.

Section 03: Substance not applicable information was added.

Section 04: First Aid - Symptoms and Effects (CLP) information was added.

Section 04: Information on toxicological effects information was modified.

Section 5: Hazardous combustion products table information was modified.

Section 7: Conditions safe storage information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: DNEL table row information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 8: PNEC table row information was modified.

Section 9: Evaporation Rate information information was deleted.

Section 9: Explosive properties information information was deleted.

Section 09: Kinematic Viscosity information information was added.

Section 9: Melting point information information was modified.

Section 9: Oxidising properties information information was deleted.

Section 9: pH information information was deleted.

Section 9: Property description for optional properties information was modified.

Section 9: Vapour density value information was added.

Section 9: Vapour density value information was deleted.

Section 9: Viscosity information information was deleted.

Section 11: Acute Toxicity table information was modified.

Section 11: Aspiration Hazard Table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Classification disclaimer information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Health Effects - Skin information information was modified.
Section 11: No endocrine disruptor information available warning information was added.

Section 11: Reproductive Toxicity Table information was modified.

#### **3M Scotch-Weld<sup>TM</sup> Structural Epoxy Adhesive 7260 B/A:** Part A

- Section 11: Reproductive/developmental effects information information was added.
- Section 11: Serious Eve Damage/Irritation Table information was modified.
- Section 11: Skin Corrosion/Irritation Table information was modified.
- Section 11: Skin Sensitization Table information was modified.
- Section 11: Target Organs Repeated Table information was modified.
- Section 11: Target Organs Single Table information was modified.
- Section 12: 12.6. Endocrine Disrupting Properties information was added.
- Section 12: 12.7. Other adverse effects information was modified.
- Section 12: Component ecotoxicity information information was modified.
- Section 12: Contact manufacturer for more detail. information was deleted.
- Section 12: No Data text for mobility in soil information was added.
- Section 12: No endocrine disruptor information available warning information was added.
- Section 12: Persistence and Degradability information information was modified.
- Section 12:Bioccumulative potential information information was modified.
- Section 14 Classification Code Main Heading information was added.
- Section 14 Classification Code Regulation Data information was added.
- Section 14 Control Temperature Main Heading information was added.
- Section 14 Control Temperature Regulation Data information was added.
- Section 14 Disclaimer Information information was added.
- Section 14 Emergency Temperature Main Heading information was added.
- Section 14 Emergency Temperature Regulation Data information was added.
- Section 14 Hazard Class + Sub Risk Main Heading information was added.
- Section 14 Hazard Class + Sub Risk Regulation Data information was added.
- Section 14 Hazardous/Not Hazardous for Transportation information was added.
- Section 14 Multiplier Main Heading information was added.
- Section 14 Multiplier Regulation Data information was added.
- Section 14 Other Dangerous Goods Main Heading information was added.
- Section 14 Other Dangerous Goods Regulation Data information was added.
- Section 14 Packing Group Main Heading information was added.
- Section 14 Packing Group Regulation Data information was added.
- Section 14 Proper Shipping Name information was added.
- Section 14 Regulations Main Headings information was added.
- Section 14 Segregation Regulation Data information was added.
- Section 14 Segregation Code Main Heading information was added.
- Section 14 Special Precautions Main Heading information was added.
- Section 14 Special Precautions Regulation Data information was added.
- Section 14 Transport Category Main Heading information was added.
- Section 14 Transport Category Regulation Data information was added.
- Section 14 Transport in bulk Regulation Data information was added.
- Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code Main Heading information was added.
- Section 14 Transport Not Permitted Main Heading information was added.
- Section 14 Transport Not Permitted Regulation Data information was added.
- Section 14 Tunnel Code Main Heading information was added.
- Section 14 Tunnel Code Regulation Data information was added.
- Section 14 UN Number Column data information was added.
- Section 14 UN Number information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

Sectio 16: UK disclaimer information was deleted.

# Annex

1. Title	
Substance identification	Poly(oxypropylene)diamine; EC No. 618-561-0;

	CAS Nbr 9046-10-0;	
Exposure Scenario Name	Industrial Mixing and Application	
Lifecycle Stage	Use at industrial sites	
Contributing activities	PROC 08b -Transfer of substance or mixture (charging and discharging) at	
	dedicated facilities	
	PROC 13 -Treatment of articles by dipping and pouring	
	ERC 06b -Use of reactive processing aid at industrial site (no inclusion into or	
	onto article)	
Processes, tasks and activities covered	Application of product through a mixing nozzle Transfer of substance/mixture	
2.0	with dedicated engineering controls.	
2. Operational conditions and risk mana Operating Conditions	Physical state:Liquid.	
Operating Conditions	General operating conditions:	
	Closed process;	
	Duration of exposure per day at workplace [for one worker]: 4 hours/day;	
	Emission days per year: 300 days per year;	
	Frequency of exposure at workplace [for one worker]: 240 days per year;	
	Indoor use with Local Exhaust Ventilation;	
	Processing Temperature:: 20 degree Celsius;	
Risk management measures	Under the operational conditions described above the following risk management	
	measures apply:	
	General risk management measures:	
	Human health: Local exhaust ventilation;	
	Environmental:	
	None needed:	
	None needed,	
Waste management measures	Do not release to waterways or sewers;	
6		
3. Prediction of exposure		
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and	
	PNECs when the identified risk management measures are adopted.	

1. Title				
Substance identification	Poly(oxypropylene)diamine;			
	EC No. 618-561-0; CAS Nbr 9046-10-0			
	CAS Nbr 9046-10-0;			
Exposure Scenario Name	Industrial Packaging/Repackaging			
Lifecycle Stage	Use at industrial sites			
Contributing activities	PROC 08b -Transfer of substance or mixture (charging and discharging) at			
	dedicated facilities			
	ERC 02 -Formulation into mixture			
Processes, tasks and activities covered	Transfer of substance/mixture with dedicated engineering controls.			
2. Operational conditions and risk mana	gement measures			
Operating Conditions	Physical state:Liquid.			
	General operating conditions:			
	Closed process;			
	Duration of exposure per day at workplace [for one worker]: 4 hours/day;			
	Emission days per year: 300 days per year;			
	Frequency of exposure at workplace [for one worker]: 240 days per year;			
	Indoor use with Local Exhaust Ventilation;			
	Processing Temperature:: 20 degree Celsius;			
Risk management measures	Under the operational conditions described above the following risk management			
	measures apply:			

	General risk management measures: Human health: Local exhaust ventilation; Environmental: None needed;	
Waste management measures	Do not release to waterways or sewers;	
3. Prediction of exposure	-	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.	

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk



# Safety Data Sheet

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 Document group:
 08-9771-0
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 18.05

 Revision date:
 24/10/2022
 Supersedes date:
 20/10/2022

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

# **SECTION 1: Identification of the substance/mixture and of the company/undertaking**

#### 1.1. Product identifier

3M Scotch-Weld™ Structural Epoxy Adhesive 7260 B/A: Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### **Identified uses**

Industrial use.

#### 1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

 Telephone:
 +44 (0)1344 858 000

 E Mail:
 tox.uk@mmm.com

 Website:
 www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

# **SECTION 2: Hazard identification**

# 2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

#### **CLASSIFICATION:**

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

#### 2.2. Label elements

## CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

WARNING.

#### **Symbols**

GHS07 (Exclamation mark) |GHS09 (Environment) |

#### **Pictograms**





**Ingredients:** 

Ingredient	CAS Nbr	EC No.	% by Wt
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-		701-263-0	15 - 40
ylmethoxy)benzyl]phenoxy\}methyl)oxirane bis-[4-(2,3-epoxipropoxi)phenyl]propane 1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	1675-54-3 14228-73-0	216-823-5 238-098-4	10 - 30 1 - 10

#### **HAZARD STATEMENTS:**

H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H317 May cause an allergic skin reaction.

H410 Very toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

**Prevention:** 

P273 Avoid release to the environment.

P280E Wear protective gloves.

**Response:** 

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

23% of the mixture consists of components of unknown acute oral toxicity.

Contains 24% of components with unknown hazards to the aquatic environment.

#### 2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

# **SECTION 3: Composition/information on ingredients**

#### 3.1. Substances

Not applicable

## 3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxir ane	(EC-No.) 701-263-0	15 - 40	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01- 2119456619-26	10 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Silica, vitreous	(CAS-No.) 60676-86-0 (EC-No.) 262-373-8	10 - 30	Substance with a national occupational exposure limit
Acrylate copolymer	Trade Secret	< 13	Substance not classified as hazardous
Vinyl acrylic copolymer	Trade Secret	< 13	Substance not classified as hazardous
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	(CAS-No.) 14228-73-0 (EC-No.) 238-098-4	1 - 10	Aquatic Chronic 3, H412 Acute Tox. 4, H302 Skin Irrit. 2, H315 Skin Sens. 1B, H317
OXIDE GLASS CHEMICALS (non-fibrous)	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	1 - 5	Substance not classified as hazardous
Silicon dioxide	(CAS-No.) 7631-86-9 (EC-No.) 231-545-4 (REACH-No.) 01- 2119379499-16	1 - 5	Substance with a national occupational exposure limit
2,6-Di-tert-butyl-p-cresol	(CAS-No.) 128-37-0 (EC-No.) 204-881-4 (REACH-No.) 01- 2119555270-46,01- 2119565113-46	< 0.5	Aquatic Chronic 1, H410,M=1 Aquatic Acute 1, H400,M=1
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	(CAS-No.) 2530-83-8 (EC-No.) 219-784-2 (REACH-No.) 01- 2119513212-58	< 3	Eye Dam. 1, H318 Aquatic Chronic 3, H412
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	< 3	Substance with a national occupational exposure limit

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance. Please see section 16 for the full text of any H statements referred to in this section

#### **Specific Concentration Limits**

Ingredient	Identifier(s)	Specific Concentration Limits
	/	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319
	2119456619-26	

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

#### **SECTION 4: First aid measures**

#### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eve contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

# **SECTION 5: Fire-fighting measures**

#### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

#### **Hazardous Decomposition or By-Products**

Substance	<b>Condition</b>
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

# 5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers

(leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

# **SECTION 6: Accidental release measures**

#### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

#### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

# **SECTION 7: Handling and storage**

#### 7.1. Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

#### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases.

#### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

# **SECTION 8: Exposure controls/personal protection**

#### 8.1 Control parameters

## Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	<b>Additional comments</b>
2,6-Di-tert-butyl-p-cresol	128-37-0	UK HSC	TWA:10 mg/m <sup>3</sup>	
Silica, vitreous	60676-86-0	UK HSC	TWA(as respirable dust):0.08 mg/m <sup>3</sup>	
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	
DUST, INERT OR NUISANCE	7631-86-9	UK HSC	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3	
Silicon dioxide	7631-86-9	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	
LIK HSC · LIK Health and Safety Commiss	zion			

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average

## 3M Scotch-Weld<sup>TM</sup> Structural Epoxy Adhesive 7260 B/A: Part B

STEL: Short Term Exposure Limit

CEIL: Ceiling

#### **Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

**Recommended monitoring procedures:**Information on recommended monitoring procedures can be obtained from UK HSC

#### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

In case of inadequate ventilation wear respiratory protection.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

# **SECTION 9: Physical and chemical properties**

9.1. Information on basic physical and chemical properties

Physical stateSolid.Specific Physical Form:PasteColourGrey

OdorTypical EpoxyOdour thresholdNo data available.Melting point/freezing pointNot applicable.Boiling point/boiling rangeNot applicable.Flammability (solid, gas)Not classifiedFlammable Limits(LEL)Not applicable.Flammable Limits(UEL)Not applicable.

Flash point >=100 °C [Test Method:Closed Cup]

**Autoignition temperature Decomposition temperature**Not applicable.

No data available.

Decomposition temperature

No data available.
substance/mixture is non-soluble (in water)

Kinematic ViscosityNo data available.Water solubilityNo data available.Solubility- non-waterNo data available.Partition coefficient: n-octanol/waterNot applicable.Vapour pressureNot applicable.

**Density**No data available.

**Relative density** 1.3 - 1.4 [*Ref Std*:WATER=1]

**Relative Vapor Density** *Not applicable.* 

#### 9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Percent volatile

No data available.
Not applicable.

<=1 %

# **SECTION 10: Stability and reactivity**

#### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

#### 10.2 Chemical stability

Stable.

#### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

#### 10.4 Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

#### 10.5 Incompatible materials

Strong acids.

Strong bases.

# 10.6 Hazardous decomposition products **Substance**

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

# **SECTION 11: Toxicological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

# Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

## **Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

# **Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Dust/Mist(4 hr)		No data available; calculated ATE >5 - =12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'- [methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2- (\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'- [methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2- (\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	Ingestion	Rat	LD50 > 5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Silica, vitreous	Dermal	Rabbit	LD50 > 5,000 mg/kg

Silica, vitreous	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica, vitreous	Ingestion	Rat	LD50 > 5,110 mg/kg
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Rat	LD50 1,098 mg/kg
OXIDE GLASS CHEMICALS (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
OXIDE GLASS CHEMICALS (non-fibrous)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Silicon dioxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silicon dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silicon dioxide	Ingestion	Rat	LD50 > 5,110 mg/kg
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Dermal	Rabbit	LD50 4,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	Rat	LD50 7,010 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
2,6-Di-tert-butyl-p-cresol	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

# Skin Corrosion/Irritation

Name	Species	Value
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	Rabbit	Irritant
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
Silica, vitreous	Rabbit	No significant irritation
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vitro	Irritant
	data	
OXIDE GLASS CHEMICALS (non-fibrous)	Professio	No significant irritation
	nal	
	judgemen	
	t	
Silicon dioxide	Rabbit	No significant irritation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
2,6-Di-tert-butyl-p-cresol	Human	Minimal irritation
	and	
	animal	

**Serious Eye Damage/Irritation** 

Name	Species	Value
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
Silica, vitreous	Rabbit	No significant irritation
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vitro data	No significant irritation
OXIDE GLASS CHEMICALS (non-fibrous)	Professio nal judgemen	No significant irritation

\_\_\_\_

	t	
Silicon dioxide	Rabbit	No significant irritation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
2,6-Di-tert-butyl-p-cresol	Rabbit	Mild irritant

#### **Skin Sensitisation**

	α .	
Name	Species	Value
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane)	Multiple	Sensitising
and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-	animal	
(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	species	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Sensitising
	and	8
	animal	
Silica, vitreous	Human	Not classified
	and	
	animal	
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Mouse	Sensitising
Silicon dioxide	Human	Not classified
	and	
	animal	
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Guinea	Not classified
	pig	
Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not classified
	and	
	animal	
2,6-Di-tert-butyl-p-cresol	Human	Not classified

**Respiratory Sensitisation** 

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

**Germ Cell Mutagenicity** 

Name	Route	Value
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	In vivo	Not mutagenic
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	In Vitro	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	In Vitro	Not mutagenic
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vivo	Not mutagenic
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silicon dioxide	In Vitro	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	In vivo	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	Not	Mouse	Some positive data exist, but the data are not

	specified.		sufficient for classification
Silicon dioxide	Not	Mouse	Some positive data exist, but the data are not
	specified.		sufficient for classification
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Dermal	Mouse	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not	Mouse	Some positive data exist, but the data are not
	specified.		sufficient for classification
2,6-Di-tert-butyl-p-cresol	Ingestion	Multiple	Some positive data exist, but the data are not
		animal	sufficient for classification
		species	

# **Reproductive Toxicity**

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Silica, vitreous	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica, vitreous	Inhalation	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica, vitreous	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	33 days
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating into lactation
Silicon dioxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
[3-(2,3- epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3- epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3- epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

# Target Organ(s)

**Specific Target Organ Toxicity - single exposure** 

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy \}methyl)oxirane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
1,4-Bis[(2,3-	Inhalation	respiratory irritation	Some positive data exist, but the	similar	NOAEL Not	
epoxypropoxy)methyl]cycl			data are not sufficient for	health	available	
ohexane			classification	hazards		

**Specific Target Organ Toxicity - repeated exposure** 

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenox y\}methyl)oxirane	Ingestion	heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Silica, vitreous	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
1,4-Bis[(2,3- epoxypropoxy)methyl]cycl ohexane	Ingestion	endocrine system   gastrointestinal tract   liver   heart   hematopoietic system   immune system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
Silicon dioxide	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
[3-(2,3- epoxypropoxy)propyl]trim ethoxysilane	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

		kidney and/or bladder   respiratory system				
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
2,6-Di-tert-butyl-p-cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-Di-tert-butyl-p-cresol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-Di-tert-butyl-p-cresol	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

#### **Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

#### 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

# **SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

#### 12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
Reaction mass of 2,2'-	701-263-0	Green algae	Experimental	72 hours	EC50	>1.8 mg/l
[methylenebis(2,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane						
Reaction mass of 2,2'-	701-263-0	Rainbow trout	Experimental	96 hours	LC50	0.55 mg/l
[methylenebis(2,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane						
Reaction mass of 2,2'-	701-263-0	Water flea	Experimental	48 hours	EC50	1.6 mg/l
[methylenebis(2,1-						

phenyleneoxymethylen						
e)]bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane						
	1-263-0	Water flea		21 days	NOEC	0.3 mg/l
[methylenebis(2,1-			Compound			
phenyleneoxymethylen						
e)]bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane	1 262 0			2.1	Y.C. 5.0	. 100
′ ′	1-263-0	Activated sludge	Analogous	3 hours	IC50	>100 mg/l
[methylenebis(2,1-			Compound			
phenyleneoxymethylen						
e)]bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
phenyleneoxymethylen e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane						
	75-54-3	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
epoxipropoxi)phenyl]pr	73-34-3	Activated studge	Limated	J Hours	1030	> 100 mg/1
opane						
	75-54-3 I	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
epoxipropoxi)phenyl]pr	,,,,,,	Cambow trout	Limated	yo nours	LC30	2 111g/1
opane						
	75-54-3 V	Water flea	Estimated	48 hours	EC50	1.8 mg/l
epoxipropoxi)phenyl]pr						110 1118 1
opane						
bis-[4-(2,3-	75-54-3	Green algae	Experimental	72 hours	EC50	>11 mg/l
epoxipropoxi)phenyl]pr		J	1			
opane						
bis-[4-(2,3-	75-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
epoxipropoxi)phenyl]pr		_	-			-
opane						
bis-[4-(2,3-	75-54-3 V	Water flea	Experimental	21 days	NOEC	0.3 mg/l
epoxipropoxi)phenyl]pr			1			
opane						
Silica, vitreous 606	676-86-0	Common Carp	Experimental	72 hours	LC50	>10,000 mg/l
	228-73-0 I	Bacteria	Estimated	18 hours	EC50	10,264 mg/l
epoxypropoxy)methyl]c						
yclohexane						
1,4-Bis[(2,3-	228-73-0	Green algae	Estimated	72 hours	EC50	26.7 mg/l
epoxypropoxy)methyl]c						
yclohexane						
	228-73-0 I	Rainbow trout	Estimated	96 hours	LC50	10.1 mg/l
epoxypropoxy)methyl]c						
yclohexane						
	228-73-0	Water flea	Estimated	48 hours	EC50	16.3 mg/l
epoxypropoxy)methyl]c						
yclohexane		~ .			7010	
1,4-Bis[(2,3-	228-73-0	Green algae	Estimated	72 hours	EC10	21.4 mg/l
epoxypropoxy)methyl]c						
yclohexane		XX	<b>T</b>	21.1	MODE	11.5
	228-73-0	Water flea	Estimated	21 days	NOEC	11.7 mg/l
epoxypropoxy)methyl]c						
yclohexane						
2 ( Di 44 b4 1 120	270	A -4:4- J . 1 . 1	Daniel and the second	2 1	ECCO	
2,6-Di-tert-butyl-p- cresol	8-37-0	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l

2,6-Di-tert-butyl-p- cresol	128-37-0	Green algae	Experimental	72 hours	EC50	>0.4 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Water flea	Experimental	48 hours	EC50	0.48 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Green algae	Experimental	72 hours	EC10	0.4 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Medaka	Experimental	42 days	NOEC	0.053 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Water flea	Experimental	21 days	NOEC	0.023 mg/l
OXIDE GLASS CHEMICALS (non- fibrous)	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
OXIDE GLASS CHEMICALS (non- fibrous)	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
OXIDE GLASS CHEMICALS (non- fibrous)	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
OXIDE GLASS CHEMICALS (non- fibrous)	65997-17-3	Green algae	Experimental	72 hours	NOEC	>1,000 mg/l
Silicon dioxide	7631-86-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Green algae	Experimental	96 hours	ErC50	350 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Invertebrate	Experimental	48 hours	LC50	324 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Green algae	Experimental	96 hours	NOEC	130 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Water flea	Experimental	21 days	NOEC	100 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

# 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]bi s(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]bi s(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy\ }methyl)oxirane	701-263-0	Experimental Biodegradation	28 days	BOD	0 %BOD/ThO D	EC C.4.E Closed Bottle Test
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]bi s(oxirane) and 2,2'-	701-263-0	Analogous Compound Hydrolysis	1	Hydrolytic half-life (pH 7)	86 hours (t 1/2)	OECD 111 Hydrolysis func of pH

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[methylenebis(4,1- phenyleneoxymethylene)]bi s(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy\						
}methyl)oxirane						
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
Silica, vitreous	60676-86-0	Data not availbl- insufficient	N/A	N/A	N/A	N/A
1,4-Bis[(2,3- epoxypropoxy)methyl]cyclo hexane	14228-73-0	Estimated Biodegradation	28 days	Dissolv. Organic Carbon Deplet	16.6 %removal of DOC	OECD 301F - Manometric respirometry
2,6-Di-tert-butyl-p-cresol	128-37-0	Data not availbl- insufficient	N/A	N/A	N/A	N/A
OXIDE GLASS CHEMICALS (non-fibrous)	65997-17-3	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Silicon dioxide	7631-86-9	Data not availbl- insufficient	N/A	N/A	N/A	N/A
[3-(2,3- epoxypropoxy)propyl]trimet hoxysilane	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 %removal of DOC	EC C.4.A. DOC Die-Away Test
[3-(2,3- epoxypropoxy)propyl]trimet hoxysilane	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	6.5 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A

# 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy \}methyl)oxirane	701-263-0	Experimental Bioconcentration		Log Kow	3.6	OECD 117 log Kow HPLC method
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	
Silica, vitreous	60676-86-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-Bis[(2,3- epoxypropoxy)methyl]cycl ohexane	14228-73-0	Estimated Bioconcentration		Bioaccumulation factor	3	
2,6-Di-tert-butyl-p-cresol	128-37-0	Experimental BCF - Fish	56 days	Bioaccumulation factor	1277	OECD305-Bioconcentration
OXIDE GLASS CHEMICALS (non- fibrous)	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silicon dioxide	7631-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
[3-(2,3- epoxypropoxy)propyl]trime thoxysilane	2530-83-8	Experimental Bioconcentration		Log Kow	0.5	Episuite <sup>TM</sup>
Siloxanes and Silicones, di-	67762-90-7	Data not available	N/A	N/A	N/A	N/A

#### 3M Scotch-Weld™ Structural Epoxy Adhesive 7260 B/A: Part B

Me, reaction products with	or	insufficient for		
silica	cla			

#### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy \}methyl)oxirane	701-263-0	Experimental Mobility in Soil	Koc	4,460 l/kg	OECD 121 Estim. of Koc by HPLC
1,4-Bis[(2,3- epoxypropoxy)methyl]cycl ohexane	14228-73-0	Estimated Mobility in Soil	Koc	57 l/kg	Episuite <sup>TM</sup>
[3-(2,3-epoxypropoxy)propyl]trime thoxysilane	2530-83-8	Modeled Mobility in Soil	Koc	10 l/kg	Episuite <sup>TM</sup>

#### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

#### 12.7. Other adverse effects

No information available.

# **SECTION 13: Disposal considerations**

#### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances 20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

# **SECTION 14: Transportation information**

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3077	UN3077	UN3077
14.2 UN proper shipping name	SUBSTANCE, SOLID,	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(SOLID EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(SOLID EPOXY RESIN)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user		Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
ADR Classification Code	M7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

# **SECTION 15: Regulatory information**

## 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

	oge	

Ingredient 2,6-Di-tert-butyl-p-cresol	<b>CAS Nbr</b> 128-37-0	<u>Classification</u> Gr. 3: Not classifiable	Regulation International Agency
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	for Research on Cancer International Agency for Research on Cancer
Silicon dioxide	7631-86-9	Gr. 3: Not classifiable	International Agency

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for Research on Cancer

#### Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u> <u>CAS Nbr</u>

bis-[4-(2,3-epoxipropoxi)phenyl]propane 1675-54-

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

#### Global inventory status

Contact 3M for more information.

#### **DIRECTIVE 2012/18/EU**

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of		
	Lower-tier requirements	Upper-tier requirements	
E1 Hazardous to the Aquatic	100	200	
environment			

Seveso named dangerous substances, Annex 1, Part 2

None

#### Regulation (EU) No 649/2012

No chemicals listed

#### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

# **SECTION 16: Other information**

#### List of relevant H statements

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

#### **Revision information:**

Section 14 Classification Code – Regulation Data information was modified.

Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.

Section 14 Hazardous/Not Hazardous for Transportation information was modified.

Section 14 Other Dangerous Goods – Regulation Data information was modified.

Section 14 Packing Group – Regulation Data information was modified.

#### 3M Scotch-Weld™ Structural Epoxy Adhesive 7260 B/A: Part B

Section 14 Proper Shipping Name information was modified.

Section 14 Segregation – Regulation Data information was modified.

Section 14 UN Number Column data information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk